

WPS No	SUPPORTING PQR	PROCESS TYPE	BASE MATERIAL	TYPE OF JOINT & THICKNESS
1/6	GD 0071-06	GMAW	AISI 316L	BW tk. 5mm
2/6	GD 0072-06	GTAW	AISI 316L	BW tk. 1mm
4/11A	R4/11A	GTAW	S355J2	BW tk. 1mm
5/11A	R5/11A	GTAW	S355J2	BW tk. 2mm
8/11A	R8/11A	GMAW	S355J2	BW tk. 12mm
13/11A	R13/11A	GTAW	AISI 316L	BW tk. 4mm
19/11A	R19/11A	GMAW	AISI 316L	BW tk. 2mm
20/11A	R20/11A	GMAW	AISI 316L	BW tk. 12mm
21/11A	GD 0072-06	GTAW	AISI 304L	BW tk. 1mm
22/11A	R13/11A	GTAW	AISI 304L	BW tk. 2mm
23/11A	R13/11A	GTAW	AISI 304L	BW tk. 4mm
25/11A	R19/11A	GMAW	AISI 304L	BW tk. 2mm
26/11A	R20/11A	GMAW	AISI 304L	BW tk. 12mm
1/13	R01/13	RSW	S355JOWP	RAISED EDGE tk. 1 to 1
2/13	R02/13	RSW	S355JOWP	RAISED EDGE tk. 1 to 2
3/13	R03/13	RSW	AISI 316L	RAISED EDGE tk. 0,8 to 0,8
4/13	R04/13	RSW	AISI 316L	RAISED EDGE tk. 0,8 to 2
7/14A	7/14A	GMAW	S355JOWP	BW tk. 5mm

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4/11E	MIL-11-B-258	GTAW	S355	BW tk. 1mm
5/11E	MIL-11-B-259	GTAW	S355	BW tk. 2mm
6/11E	MIL-11-B-260	GTAW	S355	BW tk. 4mm
8/11E	MIL-11-B-262	GMAW	S355	BW tk. 12mm
9/11E	MIL-11-B-263	GTAW	AISI 304L	BW tk. 1mm
10/11E	MIL-11-B-264	GTAW	AISI 304L	BW tk. 2mm
11/11E	MIL-11-B-265	GTAW	AISI 304L	BW tk. 4mm
12/11E	MIL-11-B-266	GTAW	AISI 316L	BW tk. 1mm
13/11E	MIL-11-B-267	GTAW	AISI 316L	BW tk. 4mm
15/11E	MIL-11-B-269	GMAW	AISI 304L	BW tk. 2mm
16/11E	MIL-11-B-270	GMAW	AISI 304L	BW tk. 12mm
17/11E	MIL-11-B-271	GMAW	AISI 304L	BW tk. 6mm
19/11E	MIL-11-B-273	GMAW	AISI 316L	BW tk. 2mm
20/11E	MIL-11-B-274	GMAW	AISI 316L	FW tk. 12mm
21/11E	MIL-11-B-275	GMAW	AISI 316L	FW tk. 6mm
FTI 06/07	GB0365/07	GTAW	AISI 316L	FW tk. 8
FTI 07/07	GB0379/07	GTAW	AISI 316L	FW tk. 2mm
FTI 08/07	GB0380/07	GTAW	AISI 316L	Lap Fillet tk. 2mm
FTI 04/07	GB0363/07	GTAW	AISI 316L	BW tk. 2mm
FTI 05/07	GB0364/07	GTAW	AISI 316L	BW tk. 3mm
FTI 09/07	GB0368/07	GTAW	AISI 316L	FW tk. 3-5 Pipe
FTI 03/07	GB0362/07	GMAW	S355JR	FW tk. 8mm
FTI 01/07	GB0360/07	GMAW	S355JR	BW tk. 2mm
FTI 02/07	GB0361/07	GMAW	S355JR	BW tk. 3mm
01/10E	MIL-10-B-041	GMAW	S355JR	BW tk. 5mm
02/11E	MIL-10-B-417	GMAW+GTAW	AISI 316L	BW tk. 20
03/11E	MIL-10-B-418	GTAW	AISI 316L	FW tk. 2 to 20